

Rockcote specifications and technical information relating to project:

**Generic MgO Specification
QLD**

Specification for:

**MgO Corp
8/175 Ocean Drive
Twin Waters
4564 QLD**



**Date of Specification: 3rd March 2015
Specification Number: 3970**

For further information on Rockcote products, systems and warranties, please contact:

**Name: Tony Wruck
Position: Technical Manager
Mobile: 0438 798 209**

Specification Number: 3970
Date of Specification: 3rd March 2015

Application Over: **MGO Corp ResCom CHSB # CMA-CM40009**
 Finish Required: **Paint Finish Low Sheen**

Surface Preparation:

Surface Preparation: Ensure the surface is free from loose material. Wipe down to ensure the surface is clean, dry and dust free. Patch and fill holes and cracks with Rockcote Smooth Sanding Patch. Apply one coat of Rockcote EcoStyle Sealer/Undercoat then two coats of Rockcote EcoStyle Low Sheen. Pre-coat any absorbent plaster joints with Rockcote EcoStyle Sealer/Undercoat.

Please read all relevant Technical Data Sheets & Material Safety Data Sheets prior to product use.

Step 1	Product Used	Rockcote Smooth Set with 150gsm, 50mm wide mesh (joint patching and general)
	Application Method	Trowel
	Spreading Rate	60-80Lineal Metres per 15 kg bag for joints
	Dry Coating Thickness	1-2mm on joints, up to 1mm on broad wall
	Curing Time	7days
Step 2	Product Used	Rockcote EcoStyle Sealer Undercoat
	Application Method	Brush, Roller or Spray
	Spreading Rate	14m ² /ltr
	Dry Coating Thickness	27microns
	Curing Time	2-4hrs
Step 3	Product Used	Rockcote EcoStyle Low Sheen
	Application Method	Brush, Roller or Spray
	Spreading Rate	14m ² /ltr
	Dry Coating Thickness	29 microns
	Curing Time	2-4hrs
Step 4	Product Used	Rockcote EcoStyle Low Sheen
	Application Method	Brush, Roller or Spray
	Spreading Rate	14m ² /ltr
	Dry Coating Thickness	29 microns
	Curing Time	2-4hrs

Warranty Information

The above specification is eligible for a 10 year system warranty when applied in accordance with the relevant technical specifications. Rockcote warrants all its coatings and coatings systems when applied in accordance with the relevant technical specifications. This warranty not only ensures the client's protection but also Rockcote's ongoing commitment to quality

Specification Number: 3970
Date of Specification: 3rd March 2015

Description: MGO Corp ResCom HMR # CMA-CM40009
Finish Required: Sandcote

Surface Preparation:

Adhesion Considerations: sheeting must not contain more than 15% moisture (WME) prior to the application of the Rockcote System.

Surface Preparation: Sheets should be installed strictly in accordance with manufacturer's specifications.

Substrate must be clean and free of dust, dirt, oil, salt, mould or any other contamination. Patch, tape and set all recessed joints with Rockcote Patch & Prep and 150gsm Non Adhesive Alkali Resistant Mesh Tape.

Additional Considerations: sheeting requires a minimum 2mm DFT (Dry Film Thickness) acrylic render or texture over the entire surface. ROCKCOTE does not recommend the use of dark colours with a LRV (Light Reflectance Value) of less than 40% over sheeting.

Please read all relevant Technical Data Sheets & Material Safety Data Sheets prior to product use.

Step 1	Product Used	Rockcote Patch & Prep & Rockcote Mesh
	Application Method	Trowel or Spatula
	Curing Time	24-48hrs
Step 3	Product Used	RockcoteKeycote
	Application Method	Trowel
	Spreading Rate	14m ² /20kg
	Dry Coating Thickness	1-2mm
	Drying Time	4-8 hrs
Step 4	Product Used	Rockcote Texprime
	Application Method	Trowel
	Spreading Rate	12m ² /15ltr
	Dry Coating Thickness	1mm
	Curing Time	24hrs
Step 5	Product Used	Rockcote Sandcote
	Application Method	Roller or Spray
	Spreading Rate	10m ² /15ltr
	Dry Coating Thickness	1mm
	Curing Time	48hrs
Step 6	Product Used	Rockcote Repel
	Application Method	Roller or Spray
	Spreading Rate	4m ² /ltr
	Dry Coating Thickness	86 microns
	Curing Time	4-6hrs

Warranty Information

The above specification is eligible for a 10 year system warranty when applied in accordance with the relevant technical specifications. Rockcote warrants all its coatings and coatings systems when applied in accordance with the relevant technical specifications. This warranty not only ensures the client's protection but also Rockcote's ongoing commitment to quality

Specification Number: 3970
Date of Specification: 3rd March 2015

Description: MGO Corp ResCom HMR # CMA-CM40009
Finish Required: Acrylic Texture Medium

Surface Preparation:

Adhesion Considerations: sheeting must not contain more than 15% moisture (WME) prior to the application of the Rockcote System.

Surface Preparation: *Sheets should be installed strictly in accordance with manufacturer's specifications.*

Substrate must be clean and free of dust, dirt, oil, salt, mould or any other contamination. Patch, tape and set all recessed joints with Rockcote Patch & Prep and 150gsm Non Adhesive Alkali Resistant Mesh Tape.

Additional Considerations: sheeting requires a minimum 2mm DFT (Dry Film Thickness) acrylic render or texture over the entire surface. ROCKCOTE does not recommend the use of dark colours with a LRV (Light Reflectance Value) of less than 40% over sheeting.

Please read all relevant Technical Data Sheets & Material Safety Data Sheets prior to product use.

Step 1	Product Used	Rockcote Patch & Prep & Rockcote Mesh
	Application Method	Trowel or Spatula
	Curing Time	24-48hrs
Step 2	Product Used	Rockcote Keycote
	Application Method	Trowel
	Spreading Rate	14m ² /20kg
	Dry Coating Thickness	1-2mm
	Drying Time	4-8 hrs
Step 3	Product Used	Rockcote Acrylic Texture Medium
	Application Method	Trowel
	Spreading Rate	12m ² /15ltr
	Dry Coating Thickness	1mm
	Curing Time	24hrs
Step 4	Product Used	Rockcote Armour
	Application Method	Roller or Spray
	Spreading Rate	4m ² /ltr
	Dry Coating Thickness	86 microns
	Curing Time	4-6hrs
Step 5	Product Used	Rockcote Armour
	Application Method	Roller or Spray
	Spreading Rate	4m ² /ltr
	Dry Coating Thickness	86 microns
	Curing Time	4-6hrs

Warranty Information

The above specification is eligible for a 10 year system warranty when applied in accordance with the relevant technical specifications. Rockcote warrants all its coatings and coatings systems when applied in accordance with the relevant technical specifications. This warranty not only ensures the client's protection but also Rockcote's ongoing commitment to quality

TECHNICAL DATA SHEET

ROCKCOTE ACRYLIC TEXTURE (Fine, Medium, Coarse)

Last Updated October 2013

Description ROCKCOTE Acrylic Texture is a high quality, flexible base coat render. Simply trowel on and float to finish. ROCKCOTE Acrylic Texture offers economy, as no sponging is required. ROCKCOTE Acrylic Texture is both quick and easy to use and has been formulated for use over both standard and difficult substrates such as previously painted masonry, off-form concrete, A.A.C. panels or blocks, fibre cement sheeting and plasterboard. ROCKCOTE Acrylic Texture is recommended for overcoating with ROCKCOTE Protective Membranes and can be tinted to assist in coverage of subsequent coating systems. When used as part of a full ROCKCOTE System, ROCKCOTE Acrylic Texture receives a 15 year warranty.

Features

- 15 year warranty*
- Water based
- Excellent adhesion qualities
- Economical

Benefits

- Easy to apply and finish
- No mixing required
- Flexible
- Highly crack resistant

Uses

- Suitable for application over properly prepared substrates such as brick, block, cement render, ROCKCOTE render, concrete, cement sheeting, A.A.C. panels/blocks and plasterboard
- Can be used interior and exterior
- Must be overcoated with Rockcote Armour

Colours and Gloss Not designed as a coloured finish, but can be tinted to assist in coverage of subsequent coloured coatings

Sheen Level Matt

Typical Data at 25°C and 50% Relative Humidity

Volume Solids 82%

Thinning up to 5%

Coverage Rate Acrylic Texture Coarse 12 square meters per 15ltr pail

Acrylic Texture Medium 12 square meters per 15ltr pail

Acrylic Texture Fine 15 square meters per 15ltr pail

Figures are a guide only. Coverage rates vary according to substrate, application technique, wastage factors and substrate preparation.

Film Build Approximately 1mm dry film build for Acrylic Coarse and Medium

Approximately 0.7mm dry film build for Acrylic Fine

Drying Time Applied at 1mm wet film thickness over a sealed surface. 24 hours

Touch Dry Applied at 1mm wet film thickness over a sealed surface. 3 hours

Dry to Recoat Applied at 1mm wet film thickness over a sealed surface. 24 hours

Crack Bridging Excellent

Abrasion Resistance Excellent

Usual No Coats 1 or 2

Packaging Sizes 4 Ltr & 15 ltr pails

Clean Up Water

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- Substrates must not contain more than 15% moisture prior to application
- Do not apply if air and surface temperatures are below 5°C or above 35°C
- If applying over ROCKCOTE Quickrender, application may proceed after 48hrs if properly cured

TECHNICAL DATA SHEET

ROCKCOTE ACRYLIC TEXTURE (Fine, Medium, Coarse)

Last Updated October 2013

- Fresh cementitious substrates such as site mix sand and cement render, concrete must be left for up to 28 days to sufficiently cure prior to application

Mixing	N/A
Application	The ROCKCOTE Acrylic Texture is normally trowelled on to the surface in one or two applications & finished with a plastic or polystyrene float. To achieve minimum film build over EPS and fibre cement sheet, Acrylic Fine may require application of additional coats
Safety Data	Refer ROCKCOTE Acrylic Texture MSDS
Precautions and Limitations	<ul style="list-style-type: none">• Should not be applied in temperatures below 5°C or above 35°C• Not suitable for areas of continual damp or areas submerged in water• Must be overcoated with a ROCKCOTE Protective Membrane
Transport and Storage	<ul style="list-style-type: none">• Store in a cool dark place• Keep pail sealed• Do not stack over 3 high
Disclaimer	ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. * WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE ARMOUR

Last Updated March 2013

Description ROCKCOTE Armour is a high performance protective coating. It is a water resistant and highly flexible acrylic membrane that can be applied by nap roller, fine texture roller, brush or spray gun. ROCKCOTE Armour is applied in the same manner as standard exterior acrylic paint but will provide a much higher level of protection and durability

Features

- 10 year warranty*
- Water based
- Excellent flexibility
- Vapour permeable
- Easy to maintain

Benefits

- Excellent colour retention
- High water resistance
- Long term exterior protection
- Mould resistant
- Scuff resistant
- Easy to use
- Easy to maintain
- High resistance to cracking

Uses

- Will provide a standard low profile paint finish or fine build stipple finish over substrates such as brick, block, ROCKCOTE renders and textures, concrete, cement sheeting and A.A.C. panels/blocks
- Designed to be used where a high level of crack resistance and a high level of protection against water ingress is required
- Provides excellent added durability and ensures a low maintenance coating when combined within a ROCKCOTE System
- Can be used interior and exterior

Colours and Gloss Can be tinted to a wide range of colours. For exterior applications it is recommended that light-fastness of chosen colours be confirmed before ordering

Sheen Level Available in Flat and Low Sheen

Typical Data at 25°C and 50% Relative Humidity

Volume Solids	40%
Thinning	Up to 5% for cutting in & spraying and for first coat over acrylic texture and render
Coverage Rate	Concrete, render and sealed cement sheet
	1.0 mm Trowel-On 4.7 square meters per litre
	1.5 mm Trowel-On 4.0 square meters per litre
	2.0 mm Trowel-On 4.0 square meters per litre
	2.5 mm Trowel-On 3.7 square meters per litre
	3.0 mm Trowel-On 3.3 square meters per litre
	3.0 mm Trowel-On 3.1 square meters per litre
Film Build	Dry film build: Low Profile: 86 microns Wet film build: Low Profile: 215 microns
Drying Time	4 hours
Touch Dry	1.5 hours
Dry to Recoat	4 hours
Elongation Rate	310% (ASTM D-412)
Crack Bridging	6.3 times DFT (AS4548.5/F Static Test)
Moisture Control	Excellent
Abrasion Resistance	Excellent
Usual No Coats	2
Packaging Sizes	Trade: 15 Ltr & 4 Ltr Pails Retail: 10 Ltr (Only)
Clean Up	Water

TECHNICAL DATA SHEET

ROCKCOTE ARMOUR

Last Updated March 2013

Substrate Conditions	<ul style="list-style-type: none">• Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants• Substrates must contain no more than 15% moisture prior to application• Do not apply if air and surface temperatures are below 5°C or above 35°C• If applying over ROCKCOTE Quickrender, application may proceed after 48hrs if properly cured and provided the moisture content is no more than 15% WME• Fresh cementitious substrates such as site mix sand and cement render or concrete must be left for up to 28 days to sufficiently cure prior to application• ROCKCOTE Anti Efflorescent Primer must be used when coating cementitious substrates such as site mix sand and cement render• Up to 5% water can be added to first coat, when applying over acrylic texture and render
Application	<ul style="list-style-type: none">• To ensure colour consistency, the same paint batch should be used on the finish coat. If this is not possible then multiple pails should be boxed together• Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions. See ROCKCOTE's Technical Article on "Cutting In and avoiding Picture Framing"• It is best practice to finish at an external or internal corner, or at a control line when work will continue the next day• Best rolled on with a long nap sheepskin roller• Can be sprayed (For airless spray use 0.021.. To 0.025 .. Tips)• Applicator must check colour prior to application. ROCKCOTE will not accept liability once product has been applied
Safety Data	Refer to ROCKCOTE Armour MSDS
Precautions and Limitations	<ul style="list-style-type: none">• Should not be applied in temperatures below 5°C or above 35°C• Not suitable for areas of continual damp or areas submerged in water• Not suitable for floors
Transport and Storage	<ul style="list-style-type: none">• Store in a cool dark place• Keep pail sealed• Do not stack over 3 high
Disclaimer	<p>ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.</p> <p>* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.</p>

TECHNICAL DATA SHEET

ROCKCOTE ECOSTYLE LOW SHEEN

Last Updated May 2014

Description ROCKCOTE EcoStyle Low Sheen is a premium quality zero VOC [Volatile Organic Compound] water-borne paint manufactured using high quality resins and binders. ROCKCOTE EcoStyle Low Sheen is ideal for users who are health conscious and concerned about environmental air pollution and indoor air quality. Areas painted with ROCKCOTE EcoStyle Low Sheen have no lingering paint fumes or problems arising from residual chemical off gassing. ROCKCOTE EcoStyle Low Sheen dries to a tough and durable low sheen finish.

Features

- 15 year warranty*
- Water based
- Ease of use
- High performance and quality
- Free of dangerous chemicals
- Very low roller spatter
- Excellent opacity
- Will not support the growth of mould, mildew or fungi

Benefits

- No fumes or off gassing
- Resists dirt & stains
- Long term interior and exterior protection
- User friendly

Uses

- ROCKCOTE EcoStyle Low Sheen is suitable for application over properly prepared substrates such as brick, block, cement render, ROCKCOTE Render, concrete, cement sheeting, white-set, timber and plasterboard
- Can be used interior and exterior

Colours and Gloss • Can be tinted to a wide range of colours from soft natural colours to strong vibrant colours

Sheen Level Low Sheen

Typical Data at 25°C and 50% Relative Humidity

Volume Solids	41%
Thinning	Up to 5% water
Coverage Rate	Coverage rates may vary according to substrate and preparation. ROCKCOTE EcoStyle Low Sheen is usually applied at the rate of approximately 14 square metres per litre.
Film Build	Dry film build: 29 microns Wet film build: 71 microns
Drying Time	2 hours
Touch Dry	1 hours
Dry to Recoat	2 hours
Abrasion Resistance	Excellent
Usual No Coats	2
Packaging Sizes	15 Ltr, 10 Ltr, 4 Ltr & 1 Ltr Pails
Clean Up	Water

Substrate Conditions

- All substrates must be properly prepared and be free of dirt, dust, grime and any other contaminants
- Substrates must not contain more than 15% moisture
- Do not apply if air and surface temperatures are below 10°C or above 35°C
- All substrates must be primed with ROCKCOTE EcoStyle Sealer/Undercoat

Mixing N/A

Application

- If using multiple pails, contents must be boxed together to ensure colour consistency
- Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions. See ROCKCOTE's Technical Article on Cutting In and avoiding "Picture Framing"

TECHNICAL DATA SHEET

ROCKCOTE ECOSTYLE LOW SHEEN

Last Updated May 2014

- For airless spray use 0.015 to 0.017 inch spray tips and adjust the flow rate and fan width to minimize water required to thin
- Can be thinned up to 5% volume with water
- Only thin down the amount needed for the project and use within three days
- Do not pour thinned material back into un-thinned material

Safety Data

Refer ROCKCOTE EcoStyle Low Sheen MSDS

Precautions and Limitations

- ROCKCOTE EcoStyle Low Sheen should not be applied in temperatures below 10°C or above 35°C
- ROCKCOTE EcoStyle Low Sheen is not suitable for areas of continual damp or areas submerged in water
- Not for use over unsealed hardwood

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE ECOSTYLE SEALER/UNDERCOAT

Last Updated May 2014

Description ROCKCOTE EcoStyle Sealer/Undercoat is a premium quality zero VOC [Volatile Organic Compound] water-borne paint manufactured using high quality resins and binders. ROCKCOTE EcoStyle Sealer/Undercoat is ideal for users who are health conscious and concerned about environmental air pollution and indoor air quality. Areas painted with ROCKCOTE EcoStyle Sealer/Undercoat have no lingering paint fumes, or problems arising from residual chemical off gassing. ROCKCOTE EcoStyle Sealer/Undercoat dries to a hard sandable finish that provides excellent adhesion for subsequent top coats.

Features

- 15 year warranty*
- Water based
- Ease of use
- High performance and quality
- Free of dangerous chemicals. Very low roller spatter. High level of adhesion. Will not support the growth of mould, mildew or fungi

Benefits

- No fumes or off gassing
- Resists dirt & stains
- Long term interior and exterior protection
- User friendly

Uses • ROCKCOTE EcoStyle Sealer Undercoat is suitable for application over properly prepared substrates such as concrete, cement sheeting, white-set, timber and plasterboard
• Can be used interior and exterior

Colours and Gloss • White, but can be tinted if required
• NB: Should be tinted when overcoating with strong vibrant colours made on a neutral base

Sheen Level Flat

Typical Data at 25°C and 50% Relative Humidity

Volume Solids 38%

Thinning Up to 5% water

Coverage Rate Coverage rates may vary according to substrate and preparation. ROCKCOTE EcoStyle Sealer/Undercoat is usually applied at the rate of approximately 16 square metres per litre

Film Build Dry film build: 27 microns. Wet film build: 71 microns

Drying Time 2 hours

Touch Dry 30 minutes

Dry to Recoat 2 hours

Usual No Coats 1

Packaging Sizes 15 Ltr, 10 Ltr, 4 Ltr & 1 Ltr Pails

Clean Up Water

Substrate Conditions • All substrates must be properly prepared and be free of dirt, dust, grime and any other contaminants
• Substrates must not contain more than 15% moisture
• Do not apply if air and surface temperatures are below 10°C or above 35°C

Mixing N/A

Application • If using multiple pails, contents must be boxed together to ensure colour consistency
• Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions. See ROCKCOTE's Technical Article on Cutting In and avoiding "Picture Framing"
• For airless spray use 0.013 - 0.017 inch spray tips and adjust the flow rate and fan width to minimize water required to thin
• Only thin down the amount needed for the project and use within three days
• Do not pour thinned material back into un-thinned material

TECHNICAL DATA SHEET

ROCKCOTE ECOSTYLE SEALER/UNDERCOAT

Last Updated May 2014

Safety Data	Refer ROCKCOTE EcoStyle Sealer/Undercoat MSDS
Precautions and Limitations	<ul style="list-style-type: none">• ROCKCOTE EcoStyle Sealer/Undercoat should not be applied in temperatures below 10°C or above 35°C• ROCKCOTE EcoStyle Sealer/Undercoat is not suitable for areas of continual damp or areas submerged in water
Transport and Storage	<ul style="list-style-type: none">• Store in a cool, dark place• Keep pail sealed• Do not stack over 3 high
Disposal	<ul style="list-style-type: none">• Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal• Product must not be allowed to run into drains or open bodies of water• Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations• Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System
Disclaimer	<p>ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.</p> <p>* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.</p>

TECHNICAL DATA SHEET

ROCKCOTE KEYCOTE

Last Updated January 2013

Description ROCKCOTE Keycote is a cementitious polymer modified adhesive base coat manufactured to exacting conditions from high quality, washed and graded sands, Off White Portland Cement and proprietary additives conforming to Australian Standard 3972. ROCKCOTE Keycote is ideal for use as a base coat over fibro cement sheets, provided that a minimum of 2mm dry film build of acrylic render is used as a finish coat. ROCKCOTE Keycote can provide a very strong adhesive bond to difficult substrate surfaces such as smooth masonry & clay block surfaces and properly cleaned & prepared pre-painted surfaces, prior to the application of cement based renders.

Features

- *10 year warranty
- Only requires addition of water
- Easy to use
- Exhibits minimal shrinkage

Benefits

- Tough
- Water resistant

Uses

- Designed for use as a base coat over smooth masonry and painted surfaces, fibre cement sheeting, off form concrete and tilt up precast concrete panel
- Can be used interior and exterior

Colours and Gloss N/A

Sheen Level N/A

Typical Data at 25°C and 50% Relative Humidity

Coverage Rate Approximately 14m²/20kg @ 1.4mm build Approximately 2.5m²/20kg @ 4mm build

Film Build Optimum results are normally achieved by applying 1.4-2mm thick for one coat. Application is not recommended in a single coat greater than 6mm thick.

Drying Time Dries in approximately 4-8 hours under normal drying conditions. (Dry times vary with changes in temperature and humidity and residual moisture in the substrate).

Curing Time 24-48 hours Once initial dry set has occurred, rewet 1 - 2 to times a day with clean water for 1 day. This is especially important during hot and/or windy weather.

Abrasion Resistance Excellent

Usual No Coats Suitable for multiple coat application

Packaging Sizes 20 Kg Bags

Clean Up Clean with water immediately after use if render has not cured. Remove any unwanted material or spatter from surfaces with water as soon as possible and preferably before dry. Recently dried render may be more easily removed with warm water and detergent.

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- All substrates must be installed as per manufacturers' specifications prior to application
- Do not apply if air and surface temperatures are below 3°C or above 35°C

Application

- Mix 20kg of ROCKCOTE Keycote with 4.8 – 5.0 litres of clean water for a minimum of 3 minutes, let stand for 3 minutes, re-mix and adjust consistency if required
- For masonry surfaces, wet down the wall and once the sheen has receded apply ROCKCOTE Keycote to the entire surface and leave rough to provide optimum adhesion for subsequent coats
- For using as a base coat over off form concrete or tilt up precast concrete Panels ROCKCOTE Keycote can be applied in one or two coats and finished with a Plastic trowel or similar to achieve the desired finish
- For best results, ROCKCOTE Keycote is to be applied to a minimum thickness of 1.4mm, leaving surface suitably keyed to provide optimum adhesion for subsequent coating
- ROCKCOTE Keycote must be cured for a minimum 48 hours before over coating
- The application of ROCKCOTE Keycote is a specialist procedure and should only be carried out by a skilled and experienced applicator in accordance with ROCKCOTE Technical

TECHNICAL DATA SHEET

ROCKCOTE KEYCOTE

Last Updated January 2013

Specifications

Safety Data

Refer ROCKCOTE Keycote MSDS

Precautions and Limitations

- Should not be applied over silicone-based painted surfaces, or any surface or system not specified by ROCKCOTE
- Should only be applied to glossy impervious painted surface when correctly prepared surface has been roughened for a satisfactory key for ROCKCOTE Keycote to adhere
- Should not be applied in temperatures below 3°C or in very hot and windy conditions or above 30°C
- Protect from freezing temperatures for 24 hours after application
- Protect from heavy rain for 8 hours after application
- When using ROCKCOTE Keycote as a basecoat within a ROCKCOTE coloured render system, a tinted ROCKCOTE acrylic primer must be applied prior to application of coloured render
- ROCKCOTE Keycote must be used prior to use by date

Transport and Storage

- ROCKCOTE Keycote must be kept dry during transportation and storage
- When working with ROCKCOTE Keycote, observe the usual precautions for handling cement based products
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact
- If contact occurs, flush thoroughly with clean water
- Wear protective clothing to minimise skin contact and wear goggles where spatter is likely
- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal
- ROCKCOTE Keycote must be used within 1 year of manufacture

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE PATCH & PREP

Last Updated: 15 November 2013

Description ROCKCOTE Patch & Prep is a cementitious polymer modified adhesive base coat manufactured to exacting conditions from high quality, washed and graded sands, Off White Portland Cement and proprietary additives conforming to Australian Standard 3972. ROCKCOTE Patch & Prep is a pre-blended, polymer-modified cement adhesive base coat that only requires the addition of clean, cool water and mixing before application. ROCKCOTE Patch & Prep is specially designed for use on fibre cement sheet and cladding for setting joints and for the installation of PVC beads. ROCKCOTE Patch & Prep is ideal for use as a base coat over fibro cement sheets, provided that a minimum of 2mm dry film build of acrylic render is used as a finish coat. ROCKCOTE Patch & Prep and is an integral part of the ROCKCOTE Cement Sheet Jointing System.

Features

- *10 year warranty
- Only requires addition of water
- Easy to use
- Exhibits minimal shrinkage

Benefits

- Tough
- Water resistant

Uses

- Designed for use on fibre cement joints and for the installation of PVC Beads and Trims
- Can be used as a base coat over fibre cement sheeting, off form concrete and tilt up precast concrete panels
- Can be used interior and exterior

Colours and Gloss N/A

Sheen Level N/A

Typical Data at 25°C and 50% Relative Humidity

Coverage Rate	Coverage Rate: Joints, 80-140 Lineal Metres per 20 kg bag Broad Wall, 15 Square Metres per 20 kg bag
Film Build	Optimum results are normally achieved by applying ROCKCOTE Patch & Prep at 0.5 to 2mm thick per coat depending on use. This product should not be applied in a single coat greater than 4mm thick on sheet or cladding faces
Drying Time	Dry in approximately 4-8 hours under normal drying conditions. Some joint areas may take longer to dry, especially with large depth joint and hollow areas. (Dry time may vary with changes in ambient or substrate temperature, humidity & substrate factors such as suction & moisture content)
Curing Time	24-48 hours Once initial dry set has occurred, rewet 1 - 2 to times a day with clean water for 1 day. This is especially important during hot and/or windy weather
Abrasion Resistance	Excellent
Usual No Coats	1 or 2
Packaging Sizes	20 Kg Bags
Clean Up	Clean with water immediately after use if render has not cured. Remove any unwanted material or spatter from surfaces with water as soon as possible and preferably before dry. Recently dried render may be more easily removed with warm water and detergent

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- All substrates must be installed as per manufacturers' specifications prior to application
- Do not apply if air and surface temperatures are below 3°C or above 35°C

Mixing N/A

Application

- Mix 20kg of ROCKCOTE Patch & Prep with 4.8 – 5.0 litres of clean water for a minimum of 3 minutes, let stand for 3 minutes, re-mix and adjust consistency if required

ROCKCOTE PATCH & PREP

Last Updated: 15 November 2013

- For fibre cement sheeting joints, use a spatula or trowel to fill the joints then embed 160 gsm non-adhesive alkali resistant fiberglass mesh tape into the ROCKCOTE Patch & Prep and flush off ensuring the mesh is placed just below the surface
- For patching imperfections in concrete, wet down the wall and once the sheen has receded apply ROCKCOTE Patch & Prep to the area and flush off whilst damp
- ROCKCOTE Patch & Prep cannot be sanded so if a smooth finish is required apply ROCKCOTE Smooth Sanding Patch over it to achieve desired results. Do not apply the Smooth Sanding Patch until the Patch & Prep is fully dry and cured
- When using as a base coat over off form concrete or tilt up precast concrete panels ROCKCOTE Patch & Prep can be applied in one or two coats and finished with a plastic float or similar to achieve the desired finish

Safety Data

Refer ROCKCOTE Patch & Prep MSDS

Precautions and Limitations

- Should not be applied over silicone-based painted surfaces, or any surface or system not specified by ROCKCOTE
- Should only be applied to glossy impervious painted surface when correctly prepared surface has been roughened for a satisfactory key for ROCKCOTE Patch & Prep to adhere
- Should not be applied in temperatures below 3°C or in very hot and windy conditions or above 30°C
- Protect from freezing temperatures for 24 hours after application
- Protect from heavy rain for 8 hours after application
- ROCKCOTE Patch and Prep, must be used prior to use by date

Transport and Storage

- ROCKCOTE Patch & Prep must be kept dry during transportation and storage
- When working with ROCKCOTE Patch & Prep, observe the usual precautions for handling cement based products
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact
- If contact occurs, flush thoroughly with clean water
- Wear protective clothing to minimise skin contact and wear goggles where spatter is likely
- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE REPEL

Last Updated May 2014

Description	ROCKCOTE Repel is a clear, low build finish developed to provide added resistance against water ingress, mould and grime pick up over the complete range of ROCKCOTE finishes	
	Features <ul style="list-style-type: none">• 10 year warranty• Water based• Ease of use• Vapour permeable	Benefits <ul style="list-style-type: none">• High water resistance• Long term exterior protection• Mould resistant• Scuff resistant• Easy to use• Easy to maintain
Uses	<ul style="list-style-type: none">• Provides a highly water repellent and mould resistant surface when applied over ROCKCOTE Texture Coatings• Can be used as a top coat over ROCKCOTE Coloured Renders and specialist products to provide extra protection• Can be used interior and exterior	
Colours and Gloss	Dries to a clear finish	
Sheen Level	Low Sheen	
Typical Data at 25 °C and 50% Relative Humidity		
Volume Solids	10%	
Coverage Rate	Coverage Rate: Approximately 4 to 8m ² /ltr	
Drying Time	4 hours	
Touch Dry	1.5 hours	
Dry to Recoat	4 hours	
Moisture Control	Excellent	
Abrasion Resistance	Excellent	
Usual No Coats	1	
Packaging Sizes	15 Ltr, 10 Ltr & 4 Ltr pails	
Clean Up	Water	
Substrate Conditions	<ul style="list-style-type: none">• Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants• All substrates must be installed as per manufacturers' specifications prior to application• Do not apply if air and surface temperatures are below 3°C or above 35°C	
Mixing	N/A	
Application	<ul style="list-style-type: none">• Should be applied as evenly as possible by brush, roller or spray equipment, ensuring complete coverage whilst maintaining a wet edge• After application with a medium nap roller it is important to tip off the product to ensure an even appearance and drying• Care should be taken not to apply too much product on cut-in areas• An 80mm wide roller of medium nap pile should be used for cutting in• See ROCKCOTE's Technical Article on "Cutting In and avoiding picture framing"	
Safety Data	Refer to ROCKCOTE Repel MSDS	
Precautions and Limitations	<ul style="list-style-type: none">• Should not be applied in air and surface temperatures below 3°C or above 35°C• Should not be applied over glossy silicone based paints or sealants• Not recommended for floors• Not suitable for areas totally immersed in water	

TECHNICAL DATA SHEET

ROCKCOTE REPEL

Last Updated May 2014

- Unsuitable for use as a clear finish over exterior timber

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE SANDCOTE

Last Updated January 2013

Description ROCKCOTE Sandcote is a flexible acrylic based coating manufactured using 100% acrylic emulsions, quality graded quartz and other additives blended together to provide a natural coloured render finish over many substrates. ROCKCOTE Sandcote is an attractive and natural coloured render that uses the inherent beauty of mineral sands and aggregates to produce a stunningly natural but stylishly modern texture finish. ROCKCOTE Sandcote has been designed as a coloured render, however it can be painted provided it is primed with ROCKCOTE High Opacity Primer prior to coating with 2 coats of ROCKCOTE Armour or Armour Flex

Features

- 10 year warranty*
- Water based
- Ease of use
- No sponge finishing required
- Vapour permeable

Benefits

- Tough
- Flexible
- Water resistant
- Excellent adhesion
- Long term exterior protection
- Natural coloured render finish that does not require painting

Uses

- ROCKCOTE Sandcote is suitable to go over properly prepared substrates such as brick, block, cement render, ROCKCOTE Render, concrete, cement sheeting, A.A.C. panels/blocks and plasterboard
- Can be used interior and exterior
- Can be over coated with ROCKCOTE Repel or ROCKCOTE Clearcote for added durability and low maintenance

Colours and Gloss

- Can be tinted to a wide range of colours from soft natural colours, to strong vibrant colours, while still maintaining an attractive natural appearance

Sheen Level Matt

Typical Data at 25°C and 50% Relative Humidity

Thinning	Up to 5%
Coverage Rate	Coverage rates may vary according to substrate and preparation. ROCKCOTE Sandcote is usually applied at the rate of approximately 10 square metres per 15 litre drum.
Film Build	1mm dry film build
Drying Time	48 hours
Touch Dry	5 hours
Dry to Recoat	48 hours
Crack Bridging	Bridge cracks up to 900µm per applied coat
Abrasion Resistance	Excellent
Usual No Coats	1
Packaging Sizes	15 Ltr pails
Clean Up	Water

Substrate Conditions

- ROCKCOTE Sandcote must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- Substrates must not contain more than 15% moisture prior to application
- Do not apply if air and surface temperatures are below 5°C or above 35°C
- If applying over ROCKCOTE Quickrender, application may proceed after 48 hours if properly cured
- Fresh cementitious substrates such as site mix sand and cement render and concrete must be left for up to 28 days to sufficiently cure prior to application of ROCKCOTE Sandcote
- ROCKCOTE Anti Efflorescent primer should be used when applying over site mix render

TECHNICAL DATA SHEET

ROCKCOTE SANDCOTE

Last Updated January 2013

Application

- Check colour before use
- Ensure same batch numbers are used on a single wall where possible
- Mix to help reactivate and aerate contents
- Apply evenly over the properly prepared substrate with a hawk and trowel
- Ideally apply slightly thicker than the sand granules to achieve optimum results
- Using circular motions finish with a plastic float/trowel
- Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions
- If joining up to previous day's application, it is "good working practice" to start and finish on an external or internal corner
- Keep sheltered from rain & moisture for 24 - 48 hrs after completion dependent on climatic conditions
- It is advisable to apply a primer that is tinted to the required finish colour before the application of ROCKCOTE Sandcote, if a coloured topcoat will not be used

Safety Data

Refer to ROCKCOTE Sandcote MSDS

Precautions and Limitations

- Check colour before use
- Ensure same batch numbers are used on a single wall where possible
- Should not be applied in temperatures below 5°C or above 35°C
- Not suitable for areas of continual damp or areas submerged in water

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE SMOOTH SET

Last Updated July 2013

Description ROCKCOTE Smooth Set is a cement polymer modified powder blend. Requiring only the addition of clean water Rockcote Smooth Set is designed for patching holes, form joints & minor imperfections in concrete or masonry walls. ROCKCOTE Smooth Set can also be used to create a smooth finish over inconsistent substrates prior to painting.

Features

- *10 year warranty
- Pre-blended polymer modified off-white cement product
- Exhibits minimal shrinkage
- Excellent adhesion qualities

Benefits

- Easy to use
- Durable
- Interior/Exterior use
- No site addition of cement required

Uses

- Designed for patching off form concrete joints and minor imperfections
- Can be used over ROCKCOTE Patch & Prep on fibre cement sheeting joints for a finer finish
- Can be used as a top coat over ROCKCOTE Quickrender to provide a smooth flat finish
- Can be used interior and exterior
- Can be sanded back to remove minor imperfections (please ensure safety precautions are followed).

Colours and Gloss Rockcote recommends applying Rockcotes range of Acrylic membranes over this product for long term durability and protection. For interior or sheltered areas oxides can be mixed into this product to create a coloured patina effect. Rockcote Repel can be then used to seal the surface.

Sheen Level N/A

Typical Data at 25°C and 50% Relative Humidity

Coverage Rate	Approximately 8 square metres per 15 kg bag @ 1mm build
Film Build	Typically 0.5 to 1.0mm. For best results, do not apply greater than 2mm wet film build. Use multiple coats for higher build.
Drying Time	8hrs at 25C & 50%RH. Will vary dependent on temperature, humidity and film build.
Touch Dry	4hrs at 25C & 50%RH. Will vary dependent on temperature, humidity and film build.
Dry to Recoat	24hrs
Curing Time	7 days
Moisture Control	Good
Abrasion Resistance	Excellent
Usual No Coats	1 to 2. Depending on thickness required.
Packaging Sizes	15 Kg Bags
Clean Up	Water

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, release agents and any other contaminants.
- All substrates must be installed as per manufacturers' specifications prior to application

Mixing

- For traditional hawk and trowel application, mix approximately 15kg of ROCKCOTE Smooth Set to 3 – 3.4L of clean cool water for a minimum of 3 minutes. Use suitable high speed power mixer with a paddle type mixing blade. Allow mixture to activate for 10 - 15 minutes and adjust consistency by adding a little more water if required.

Application

- Apply in a tight coat with the use of Stainless Steel trowel.
- Product can be worked as it sets to form a smooth finish.
- Once product has been applied and has dried it can be sanded back to a smooth finish.

Safety Data Refer ROCKCOTE Smooth Set MSDS

TECHNICAL DATA SHEET

ROCKCOTE SMOOTH SET

Last Updated July 2013

Precautions and Limitations

- Not for use on fibre cement joints as a taping compound (can be used to over existing taped joint).
- Should not be applied in temperatures below 5°C or above 35°C
- Should not be applied over any release agents.
- Should not be applied over glossy silicone based paints or sealants
- Should be overcoated with Rockcote Membranes or Sealers. Refer to Rockcote for further details.

Transport and Storage

- ROCKCOTE Smooth Set must be kept dry during transportation and storage
- When working with ROCKCOTE Smooth Set, observe the usual precautions for handling cement based products
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact
- If contact occurs, flush thoroughly with clean water
- Wear protective clothing to minimise skin contact and wear goggles where spatter is likely
- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal
- ROCKCOTE Smooth Set must be used within 1 year of manufacture

Disposal

- Dispose of in accordance with local council regulations

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE TEXPRIME

Last Updated May 2014

Description ROCKCOTE Texprime is designed as a highly adhesive primer for all substrates that require a sand based primer. Its limited slip properties make it suitable for use on fibre cement sheeting, tilt-up and other smooth surfaces. Tilt up panels must be primed with ROCKCOTE Solprime before the application of ROCKCOTE Texprime. ROCKCOTE Texprime can be tinted to a wide range of colours, and is ideal as a primer for use with ROCKCOTE coloured renders and textures

Features

- 10 year warranty*
- Alkali Resistant
- Easy to use
- Highly adhesive

Benefits

- Limited slip properties
- Reduces Suction
- Can be tinted
- Low roller spatter

Uses

- Reduces suction on porous and high suction substrates such as A.A.C. and cement sheeting
- Ideal for priming or sealing substrates prior to the application of ROCKCOTE Acrylic Coloured Render and Roll On Texture Systems
- Due to its unique anti slip qualities is ideal for applying over smooth surfaces prior to application of ROCKCOTE Trowel On Coloured Renders or base coats
- Can be used interior and exterior

Colours and Gloss Can be tinted to a wide range of colours

Sheen Level Matt

Typical Data at 25°C and 50% Relative Humidity

Thinning	5%
Coverage Rate	Approximately 6 square metres per litre, Figures are a guide only. Coverage rates vary according to substrate, application technique, wastage factors and substrate preparation.
Drying Time	4 hours
Touch Dry	2 hours
Dry to Recoat	4 hours
Abrasion Resistance	Excellent
Usual No Coats	1
Packaging Sizes	15 Ltr & 4 Ltr pails
Clean Up	Water

Substrate Conditions

- Surfaces should be clean, dry and free from loose or crumbling material, oil or form release agents
- Care should be taken to keep ROCKCOTE Primers off windows and adjacent surfaces that are not to be treated, as they can be very difficult to remove once allowed to dry
- All substrates must be installed as per manufacturers' specifications prior to application
- Not suitable for areas that will be submerged in water or subjected to continual moisture

Mixing N/A

Application

- Check colour before use
- If using multiple pails on a wall, box drums prior to use
- The application of this product is a specialist procedure which should be carried out by a skilled and experienced applicator
- All substrates must contain no more than 15% WME before the application can commence
- It is important to maintain a wet edge when applying to avoid tracking and picture framing. [See ROCKCOTEs article on Picture Framing]
- Must be applied evenly and consistently to provide colour consistency and opacity for top coats
- Can be applied with a quality brush or 15-20mm long nap sheepskin roller

TECHNICAL DATA SHEET

ROCKCOTE TEXPRIME

Last Updated May 2014

- For tilt up precast concrete Panels, ROCKCOTE Solprime must be applied prior application of this product

Safety Data

Refer to ROCKCOTE Texprime MSDS

Precautions and Limitations

- Should not be applied in air and surface temperatures below 5°C or above 35°C
- Should not be applied over glossy silicone based paints or sealants
- ROCKCOTE Primers should only be used over sound clean substrates, and are not suitable for areas that will be submerged in water or subjected to continual moisture
- ROCKCOTE Primers must only be used on substrates with a moisture level of less than 15% WME
- ROCKCOTE Primers are not suitable for use direct to substrate below damp proof installments

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.